

Addition

1) $\begin{array}{r} 23 \\ 23 \\ + 23 \\ \hline \\ \hline \end{array}$	2) $\begin{array}{r} 56 \\ 56 \\ + 56 \\ \hline \\ \hline \end{array}$	3) $\begin{array}{r} 78 \\ 78 \\ + 78 \\ \hline \\ \hline \end{array}$	4) $\begin{array}{r} 42 \\ 42 \\ + 42 \\ \hline \\ \hline \end{array}$
5) $\begin{array}{r} 87 \\ 87 \\ + 87 \\ \hline \\ \hline \end{array}$	6) $\begin{array}{r} 61 \\ 61 \\ + 61 \\ \hline \\ \hline \end{array}$	7) $\begin{array}{r} 33 \\ 33 \\ + 33 \\ \hline \\ \hline \end{array}$	8) $\begin{array}{r} 95 \\ 95 \\ + 95 \\ \hline \\ \hline \end{array}$
9) $\begin{array}{r} 46 \\ 46 \\ + 46 \\ \hline \\ \hline \end{array}$	10) $\begin{array}{r} 70 \\ 70 \\ + 70 \\ \hline \\ \hline \end{array}$	11) $\begin{array}{r} 12 \\ 12 \\ + 12 \\ \hline \\ \hline \end{array}$	12) $\begin{array}{r} 28 \\ 28 \\ + 28 \\ \hline \\ \hline \end{array}$
13) $\begin{array}{r} 37 \\ 37 \\ + 37 \\ \hline \\ \hline \end{array}$	14) $\begin{array}{r} 54 \\ 54 \\ + 54 \\ \hline \\ \hline \end{array}$	15) $\begin{array}{r} 83 \\ 83 \\ + 83 \\ \hline \\ \hline \end{array}$	16) $\begin{array}{r} 66 \\ 66 \\ + 66 \\ \hline \\ \hline \end{array}$
17) $\begin{array}{r} 92 \\ 92 \\ + 92 \\ \hline \\ \hline \end{array}$	18) $\begin{array}{r} 21 \\ 21 \\ + 21 \\ \hline \\ \hline \end{array}$	19) $\begin{array}{r} 79 \\ 79 \\ + 79 \\ \hline \\ \hline \end{array}$	20) $\begin{array}{r} 18 \\ 18 \\ + 18 \\ \hline \\ \hline \end{array}$